


**NAVKAR**  
FORGE INDUSTRIES

**NFI NAVKAR FORGE INDUSTRIES**  
AN ISO 9001:2015 CERTIFIED COMPANY

**Manufacturer & Stockist of :**  
Pipe Fittings, Dairy Fittings, Tube Fittings,  
Threaded Fitting & Flanges  
**Stockist & Supplier of :**  
Stainless Steel Circle, Ring, Pipe, Rod, Angle, Hex, Channel  
& All Types of Industrial Raw Materials.

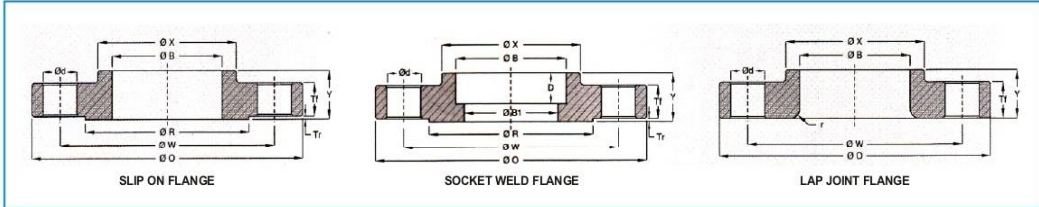
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### ASME B 16.5 - 2009 - Class 150 Flanges

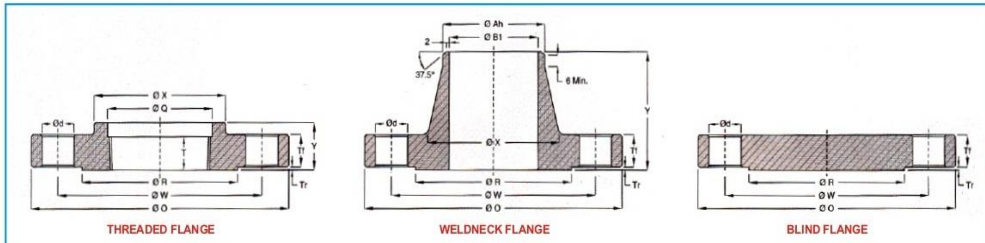
Nominal Pipe Size	Flange Diameter		Flange Thickness		Hub Dia		Bore			Length Through Hub			Radius - LJ	Thread Length THRD	Counter Bore THRD	Depth of Socket SW	Raised Face		Drilling		
	O	Tf	SO, SW, W/N, BL, THRD	LJ	SO, SW, LJ, W/N THRD	Bewel end Dia- W/N	SO	LJ	W/N LJ	SO, SW, THRD	LJ	W/N					Dia	Thickness	PCD	Hole Dia	No. of Hole
NPS	O	Tf	Tf	X	Ah	B	B	B1	Y	Y	Y	r	T	Q	D	R	Tr	w	d	n	
1/2"	15	90	9.6	11.2	30	21.3	22.2	22.9	15.8	16	16	48	3	16	-	10	34.9	2	60.3	15.9	4
3/4"	20	100	11.2	12.7	38	26.7	27.7	28.2	20.9	16	16	53	3	16	-	11	42.9	2	69.9	15.9	4
1"	25	110	12.7	14.3	49	33.4	34.5	34.9	26.6	18	17	56	3	18	-	13	50.8	2	79.4	15.9	4
1.1/4"	30	115	14.3	15.9	59	42.2	43.2	43.7	35.1	21	21	58	5	21	-	14	63.5	2	88.9	15.9	4
1.1/2"	40	125	15.9	17.5	65	48.3	49.5	50	40.9	23	22	62	6	23	-	16	73	2	98.4	15.9	4
2"	50	150	17.5	19.1	78	60.3	61.9	62.5	52.5	26	25	64	8	26	-	17	92.1	2	120.7	19	4
2.1/2"	60	180	20.7	22.3	90	73	74.6	75.4	62.7	29	29	70	8	29	-	19	104.8	2	139.7	19	4
3"	80	190	22.3	23.9	108	88.9	90.7	91.4	77.9	31	30	70	10	31	-	21	127	2	152.4	19	4
3.1/2"	90	215	22.3	23.9	122	101.6	103.4	104.1	90.1	32	32	72	10	32	-	22	139.7	2	177.8	19	8
4"	100	230	22.3	23.9	135	114.3	116.1	116.8	102.3	34	33	77	11	34	-	24	157.2	2	190.5	19	8
5"	125	255	22.3	23.9	164	141.3	143.8	144.4	128.2	37	36	89	11	37	-	24	185.7	2	215.9	22.2	8
6"	150	280	23.9	25.4	192	168.3	170.7	171.4	154.1	40	40	89	13	40	-	27	215.9	2	241.3	22.2	8
8"	200	345	27	28.6	246	219.1	221.5	222.2	202.7	45	44	102	13	45	-	32	269.9	2	298.5	22.2	8
10"	250	405	28.6	30.2	305	273	276.2	277.4	254.6	50	49	102	13	50	-	33	323.8	2	362	25.4	12
12"	300	485	30.2	31.8	365	323.8	327	328.2	304.8	56	56	115	13	56	-	40	381	2	431.8	25.4	12
14"	350	535	33.4	35	400	355.6	359.2	360.2	336.5	58	79	127	13	58	-	41	412.8	2	476.3	28.6	12
16"	400	595	35	36.6	457	406.4	410.5	411.2	387.3	64	87	127	13	64	-	44	469.9	2	539.8	28.6	16
18"	450	635	38.1	39.7	505	457	461.8	462.3	438.1	69	97	140	13	69	-	49	533.4	2	577.9	31.7	16
20"	500	700	41.3	42.9	559	508	513.1	514.4	488.9	73	103	145	13	73	-	54	584.2	2	635	31.7	20
24"	600	815	46.1	47.7	663	610	616	616	590.5	83	111	153	13	83	-	64	692.2	2	749.3	34.7	20

### ASME B 16.5 - 2009 - Class 300 Flanges

1/2"	15	95	12.7	14.3	38	21.3	22.2	22.9	15.8	23	22	53	3	16	23.6	10	34.9	2	66.7	15.9	4
3/4"	20	115	14.3	15.9	48	26.7	27.7	28.2	20.9	26	25	58	3	16	29	11	42.9	2	82.6	19	4
1"	25	125	15.9	17.5	54	33.4	34.5	34.9	26.6	27	27	62	3	18	35.8	13	50.8	2	88.9	19	4
1.1/4"	30	135	17.5	19.1	64	42.2	43.2	43.7	35.1	27	27	66	5	21	44.4	14	63.5	2	98.4	19	4
1.1/2"	40	155	19.1	20.7	70	48.3	49.5	50	40.9	31	30	69	6	23	50.3	16	73	2	114.3	22.2	4
2"	50	165	20.7	22.3	84	60.3	61.9	62.5	52.5	34	33	70	8	29	63.5	17	92.1	2	127	19	8
2.1/2"	60	190	23.9	25.4	100	73	74.6	75.4	62.7	39	38	77	8	32	76.2	19	104.8	2	149.2	22.2	8
3"	80	210	27	28.6	117	88.9	90.7	91.4	77.9	43	43	80	10	32	92.2	21	127	2	168.3	22.2	8
3.1/2"	90	230	28.6	30.2	133	101.6	103.4	104.1	90.1	45	44	81	10	37	104.9	22	139.7	2	184.2	22.2	8
4"	100	255	30.2	31.8	146	114.3	116.1	116.8	102.3	48	48	86	11	37	117.6	24	157.2	2	200	22.2	8
5"	125	280	33.4	35	178	141.3	143.8	144.4	128.2	51	51	99	11	43	144.4	24	185.7	2	235	22.2	8
6"	150	320	35	36.6	206	168.3	170.7	171.4	154.1	53	52	99	13	47	171.4	27	215.9	2	269.9	22.2	12
8"	200	380	39.7	41.3	260	219.1	221.5	222.2	202.7	62	62	112	13	51	222.2	32	269.9	2	330.2	25.4	12
10"	250	445	46.1	47.7	321	273	276.2	277.4	254.6	67	95	118	13	56	276.2	33	323.8	2	387.4	28.6	16
12"	300	520	49.3	50.8	375	323.8	327	328.2	304.8	73	102	131	13	61	328.6	40	381	2	450.8	31.7	16
14"	350	585	52.4	54	425	355.6	359.2	360.2	336.5	77	111	143	13	64	360.4	41	412.8	2	514.4	31.7	20
16"	400	650	55.6	57.2	483	406.4	410.5	411.2	387.3	83	121	146	13	69	411.2	44	469.9	2	571.5	34.9	20
18"	450	710	58.8	60.4	533	457	461.8	462.3	438.1	89	130	159	13	70	462	49	533.4	2	628.6	34.9	24
20"	500	775	62	63.5	587	508	513.1	514.4	488.9	96	140	162	13	74	512.8	54	584.2	2	685.8	34.9	24
24"	600	915	68.3	69.9	702	610	616	616	590.5	107	152	169	13	83	614.4	64	692.2	2	812.8	41.3	24

# FLANGE

ASME B 16.5-2009



### ASME B 16.5 - 2009 - Class 600 Flanges

Nominal Pipe Size	Flange Diameter	Flange Thickness		Hub Dia		Bore			Length Through Hub			Radius - LJ	Thread Length THRD	Counter Bore THRD	Depth of Socket SW	Raised Face		Drilling			
		SO, SW, W/N, BL, THRD	LJ	SO, SW, LJ, W/N THRD	Bewel end Dia- W/N	SO	LJ	W/N LJ	SO, SW, THRD	LJ	W/N					Dia	Thickness	PCD	Hole Dia	No. of Hole	
NPS	DN	O	Tf	Tf	X	Ah	B	B	B 1	Y	Y	Y	r	T	Q	D	R	Tr	w	d	n
1/2"	15	95	14.3	14.3	38	21.3	22.2	22.9	15.8	29	22	59	3	16	23.6	10	34.9	7	66.7	15.9	4
3/4"	20	115	15.9	15.9	48	26.7	27.7	28.2	20.9	32	25	64	3	16	29	11	42.9	7	82.6	19	4
1"	25	125	17.5	17.5	54	33.4	34.5	34.9	26.6	34	27	69	3	18	35.8	13	50.8	7	88.9	19	4
1.1/4"	30	135	20.7	20.7	64	42.2	43.2	43.7	35.1	36	29	74	5	21	44.4	14	63.5	7	98.4	19	4
1.1/2"	40	155	22.3	22.3	70	48.3	49.5	50	40.9	39	32	77	6	23	50.6	16	73	7	114.3	22.2	4
2"	50	165	25.4	25.4	84	60.3	61.9	62.5	52.5	44	37	80	8	29	63.5	17	92.1	7	127	19	8
2.1/2"	60	190	28.6	28.6	100	73	74.6	75.4	62.7	48	41	86	8	32	76.2	19	104.8	7	149.2	22.2	8
3"	80	210	31.8	31.8	117	88.9	90.7	91.4	77.9	53	46	90	10	35	92.2	21	127	7	168.3	22.2	8
3.1/2"	90	230	35	35	133	101.6	103.4	104.1	90.1	56	49	93	10	40	104.9	22	139.7	7	184.2	25.4	8
4"	100	275	38.1	38.1	152	114.3	116.1	116.8	102.3	61	54	109	11	42	117.6	24	157.2	7	215.9	25.4	8
5"	125	330	44.5	44.5	189	141.3	143.8	144.4	128.2	67	60	121	11	48	144.4	24	185.7	7	266.7	28.6	8
6"	150	355	47.7	47.7	222	168.3	170.7	171.4	154.1	74	67	124	13	51	171.4	27	215.9	7	292.1	28.6	12
8"	200	420	55.6	55.6	273	219.1	221.5	222.2	202.7	83	76	140	13	58	222.2	32	269.9	7	349.2	31.7	12
10"	250	510	63.5	63.5	343	273	276.2	277.4	254.6	93	111	159	13	66	276.2	33	323.8	7	431.8	34.9	16
12"	300	560	66.7	66.7	400	323.8	327	328.2	304.8	99	117	163	13	70	328.6	40	381	7	489	34.9	20
14"	350	605	69.9	69.9	432	355.6	359.2	360.2	336.5	101	127	172	13	74	360.4	41	412.8	7	527	38.1	20
16"	400	685	76.2	76.2	495	406.4	410.5	411.2	387.3	113	140	185	13	78	411.2	44	469.9	7	603.2	41.3	20
18"	450	745	82.6	82.6	546	457	461.8	462.3	438.1	124	152	191	13	80	462	49	533.4	7	654	44.4	20
20"	500	815	88.9	88.9	610	508	513.1	514.4	488.9	134	165	197	13	83	515.8	54	584.2	7	723.9	44.4	24
24"	600	940	101.6	101.6	718	610	616	616	590.5	147	184	210	13	93	614.4	64	692.2	7	838.2	50.8	24

### ASME B 16.5 - 2009 - Class 900 Flanges

1/2"	15	120	22.3	22.3	38	21.3	22.2	22.9	15.8	39	32	67	3	23	23.6	10	34.9	7	82.6	22.2	4
3/4"	20	130	25.4	25.4	44	26.7	27.7	28.2	20.9	42	35	77	3	26	29	11	42.9	7	88.9	22.2	4
1"	25	150	28.6	28.6	52	33.4	34.5	34.9	26.6	48	41	80	3	29	35.8	13	50.8	7	101.6	25.4	4
1.1/4"	30	160	28.6	28.6	64	42.2	43.2	43.7	35.1	48	41	80	5	31	44.4	14	63.5	7	111.1	25.4	4
1.1/2"	40	180	31.8	31.8	70	48.3	49.5	50	40.9	51	44	90	6	32	50.6	16	73	7	123.8	28.6	4
2"	50	215	38.1	38.1	105	60.3	61.9	62.5	52.5	64	57	109	8	39	63.5	17	92.1	7	165.1	25.4	8
2.1/2"	60	245	41.3	41.3	124	73	74.6	75.4	62.7	71	64	112	8	48	76.2	19	104.8	7	190.5	28.6	8
3"	80	240	38.1	38.1	127	88.9	90.7	91.4	77.9	61	54	109	10	42	92.2	21	127	7	190.5	25.4	8
4"	100	290	44.5	44.5	159	114.3	116.1	116.8	102.3	77	70	121	11	48	117.6	24	157.2	7	235	31.7	8
5"	125	350	50.8	50.8	190	141.3	143.8	144.4	128.2	86	79	134	11	54	144.4	24	185.7	7	279.4	34.9	8
6"	150	380	55.6	55.6	235	168.3	170.7	171.4	154.1	93	86	147	13	58	171.4	27	215.9	7	317.5	31.7	12
8"	200	470	63.5	63.5	298	219.1	221.5	222.2	202.7	109	114	169	13	64	222.2	32	269.9	7	393.7	38.1	12
10"	250	545	69.9	69.9	368	273	276.2	277.4	254.6	115	127	191	13	72	276.2	33	323.8	7	469.9	38.1	16
12"	300	610	79.4	79.4	419	323.8	327	328.2	304.8	124	143	207	13	77	328.6	40	381	7	533.4	38.1	20
14"	350	640	85.8	85.8	451	355.6	359.2	360.2	336.5	137	156	220	13	83	360.4	41	412.8	7	558.8	41.3	20
16"	400	705	88.9	88.9	508	406.4	410.5	411.2	387.3	140	165	223	13	86	411.2	44	469.9	7	616	44.4	20
18"	450	785	101.6	101.6	565	457	461.8	462.3	438.1	159	190	236	13	89	462	49	533.4	7	685.8	50.8	20
20"	500	855	108	108	622	508	513.1	514.4	488.9	166	210	255	13	93	512.8	54	584.2	7	749.3	54	20
24"	600	1040	139.7	139.7	749	610	616	616	590.5	210	267	299	13	102	614.4	64	692.2	7	901.7	66.7	20

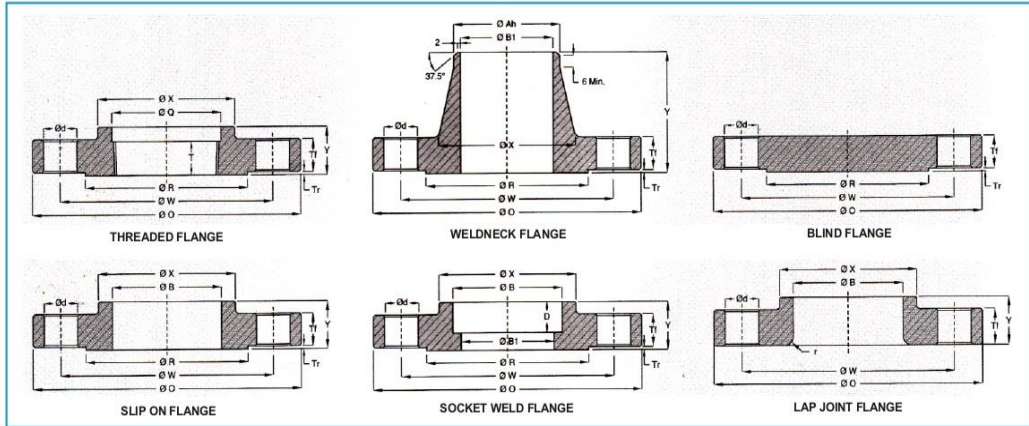


# NAVKAR

FORGE INDUSTRIES

## FLANGE

ASME B 16.5-2009



### ASME B 16.5 - 2009 - Class 1500 Flanges

Nominal Pipe Size	Flange Diameter	Flange Thickness		Hub Dia		Bore			Length Through Hub			Radius - LJ	Thread Length THRD	Counter Bore THRD	Depth of Socket SW	Raised Face		Drilling			
		SO, SW, W/N, BL, THRD	LJ	SO, SW, LJ, W/N THRD	Bewel end Dia- W/N	SO	LJ	W/N LJ	SO, SW, THRD	LJ	W/N					Dia	Thickness	PCD	Hole Dia	No. of Hole	
NPS	DN	O	Tf	Tf	X	Ah	B	B	B 1	Y	Y	Y	r	T	Q	D	R	Tr	w	d	n
1/2"	15	120	22.3	22.3	38	21.3	22.2	22.9	15.8	39	32	67	3	23	23.6	10	34.9	7	82.6	22.2	4
3/4"	20	130	25.4	25.4	44	36.7	27.7	28.2	20.9	42	35	77	3	26	29	11	42.9	7	88.9	22.2	4
1"	25	150	28.6	28.6	52	33.4	34.5	34.9	26.6	48	41	80	3	29	35.8	13	50.8	7	101.6	25.4	4
1.1/4"	30	160	28.6	28.6	64	42.2	43.2	43.7	35.1	48	41	80	5	31	44.4	14	63.5	7	111.1	25.4	4
1.1/2"	40	180	31.8	31.8	70	48.3	49.5	50	40.9	51	44	90	6	32	50.6	16	73	7	123.8	28.6	4
2"	50	215	38.1	38.1	105	60.3	61.9	62.5	52.5	64	57	109	8	39	63.5	17	92.1	7	165.1	25.4	8
2.1/2"	60	245	41.3	41.3	124	73	74.6	75.4	62.7	71	64	112	8	48	76.2	19	104.8	7	190.5	28.6	8
3"	80	265	47.7	47.7	133	88.9	90.7	91.4	77.9	80	73	124	10			21	127	7	203.2	31.7	8
4"	100	310	54	54	162	114.3	116.1	116.8	102.3	97	90	131	11			24	157.2	7	241.3	34.9	8
5"	125	375	73.1	73.1	197	141.3	143.8	144.4	128.2	112	105	163	11			24	185.7	7	292.1	41.3	8
6"	150	395	82.6	82.6	229	168.3	170.7	171.4	154.1	126	119	178	13			27	215.9	7	317.5	38.1	12
8"	200	485	92.1	92.1	292	219.1	221.5	222.2	202.7	150	143	220	13			32	269.9	7	393.7	44.4	12
10"	250	585	108	108	368	273	276.2	277.4	254.6	185	178	261	13			33	323.8	7	482.6	50.8	12
12"	300	675	123.9	123.9	451	323.8	327	328.2	304.8	226	219	290	13			40	381	7	571.5	54	16
14"	350	750	133.4	133.4	495	355.6	359.2	360.2	336.5	248	241	305	13			41	412.8	7	635	60.3	16
16"	400	825	146.1	146.1	552	406.4	410.5	411.2	387.3	267	260	318	13			44	469.9	7	704.8	66.7	16
18"	450	915	162	162	597	457	461.8	462.3	438.1	283	276	334	13			49	533.4	7	774.7	73	16
20"	500	985	177.8	177.8	641	508	513.1	514.4	488.9	299	292	363	13			54	584.2	7	831.8	79.4	16
24"	600	1170	203.2	203.2	762	610	616	616	590.5	337	330	413	13			64	692.2	7	990.6	92.1	16

### ASME B 16.5 - 2009 - Class 2500 Flanges

1/2"	15	135	30.2	30.2	43	21.3	22.2	22.9	15.8	47	40	80	3	29	23.6	10	34.9	7	88.9	22.2	4
3/4"	20	140	31.8	31.8	51	26.7	27.7	28.2	20.9	50	43	86	3	32	29	11	42.9	7	95.2	22.2	4
1"	25	160	35	35	57	33.4	34.5	34.9	26.6	55	48	96	3	35	35.8	13	50.8	7	108	25.4	4
1.1/4"	30	185	38.1	38.1	73	42.2	43.2	43.7	35.1	59	52	102	5	39	44.4	14	63.5	7	130.2	28.6	4
1.1/2"	40	205	44.5	44.5	79	48.3	49.5	50	40.9	67	60	118	6	45	50.6	16	73	7	146	31.7	4
2"	50	235	50.9	50.9	95	60.3	61.9	62.5	52.5	77	70	134	8	51	63.5	17	92.1	7	171.4	28.6	8
2.1/2"	60	265	57.2	57.2	114	73	74.6	75.4	62.7	86	79	150	8	58	76.2	19	104.8	7	196.8	31.7	8
3"	80	305	66.7	66.7	133	88.9	90.7	91.4	77.9	99	92	175	10			21	127	7	228.6	34.9	8
4"	100	355	76.2	76.2	165	114.3	116.1	116.8	102.3	115	108	197	11			24	157.2	7	273	41.3	8
5"	125	420	92.1	92.1	203	141.3	143.8	144.4	128.2	137	130	236	11			24	185.7	7	323.8	47.6	8
6"	150	485	108	108	235	168.3	170.7	171.4	154.1	159	152	280	13			27	215.9	7	368.3	54	8
8"	200	550	127	127	305	219.1	221.5	222.2	202.7	185	178	325	13			32	269.9	7	438.2	54	12
10"	250	675	165.1	165.1	375	273	276.2	277.4	254.6	236	229	426	13			33	323.8	7	539.8	66.7	12
12"	300	780	184.2	184.2	441	323.8	327	328.2	304.8	261	254	471	13			40	381	7	619.1	73	12

# FLANGE



**NAVKAR**  
FORGE INDUSTRIES

## Approximate Weight of Flange in Kgs.

ASME B 16.5 - Class 150						
NPS	SO/LI	THRD	SW	BL	Wn	
1/2"	15	0.4	0.4	0.4	0.4	0.5
3/4"	20	0.7	0.7	0.7	0.7	0.7
1"	25	0.8	0.9	0.9	0.9	1.1
1.1/4"	30	1.1	1.2	1.2	1.3	1.5
1.1/2"	40	1.4	1.5	1.5	1.6	1.8
2"	50	2.2	2.3	2.3	2.6	2.7
2.1/2"	60	3.6	3.7	3.7	4.1	4.4
3	80	4.1	4.2	4.2	5.0	5.2
3.1/2"	90	5.2	5.3	5.4	6.4	6.4
4"	100	5.6	5.9	5.8	7.1	7.5
5"	125	6.3	7.0	6.5	9.0	9.2
6"	150	7.5	8.4	7.8	11.8	11
8"	200	12.6	13.0		21.0	18.3
10"	250	18.5	17.8		30.0	25
12"	300	28.0	29.5		45.0	39
14"	350	35.0			59.0	51
16"	400	45.0	47.0		79.0	60
18"	450	50.0	54.0		97.0	71
20"	500	64.0	68.0		124.0	88
24"	600	89.0	93.0		188.0	119

ASME B 16.5 - Class 300						
NPS	SO/LI	THRD	SW	BL	Wn	
1/2"	15	0.7	0.7	0.7	0.7	0.8
3/4"	20	1.1	1.2	1.2	1.2	1.3
1"	25	1.4	1.4	1.4	1.5	1.7
1.1/4"	30	1.8	1.9	1.9	2.0	2.2
1.1/2"	40	2.6	2.8	2.8	2.9	3.2
2"	50	3.4	3.3	3.3	3.4	3.6
2.1/2"	60	4.4	4.6	4.6	5.1	5.4
3	80	6.1	6.3	6.3	7.0	7.4
3.1/2"	90	7.5	7.8		8.9	8.9
4"	100	10.1	10.2		11.8	11.9
5"	125	12.5	12.9		15.5	16
6"	150	14.1	15.0		21.3	20.2
8"	200	24.8	26.0		35.2	31
10"	250	37.1	37.5		57.0	44.3
12"	300	50.0	52.0		82.0	64
14"	350	70.0	72.0		106.0	88
16"	400	97.0	100.0		140.0	113
18"	450	123.0	126.0		178.0	134
20"	500	133.0	138.0		223.0	171
24"	600	203.0	213.0		345.0	238

ASME B 16.5 - Class 600						
NPS	SO/LI	THRD	SW	BL	Wn	
1/2"	15	0.8	1.0	1	0.7	0.9
3/4"	20	1.4	1.6	1.6	1.2	1.5
1"	25	1.6	1.8	1.8	1.5	1.9
1.1/4"	30	2.1	2.6	2.6	2.0	2.6
1.1/2"	40	3.1	3.3	3.3	3.2	3.3
2"	50	3.7	3.9	3.9	4.3	4.7
2.1/2"	60	5.4	6.6	6	6.0	6.5
3	80	7.3	7.4		8.0	8.7
4"	100	15.8	17.0		18.8	18.1
5"	125	24.5	26.5		28.5	30.5
6"	150	29.5	32.0		35.5	36.2
8"	200	43.0	46.0		58.0	49.5
10"	250	70.0	74.0		98.0	89
12"	300	86.0	90.0		125.0	110
14"	350	100	108.0		151.0	150
16"	400	142	150		215.0	190
18"	450	175	188.0		275.0	240
20"	500	221	230.0		350.0	295
24"	600	315	325.0		532.0	363

ASME B 16.5 - Class 900						
NPS	SO/LI	THRD	SW	BL	Wn	
1/2"	15	1.7	1.7		1.8	1.9
3/4"	20	2.3	2.4		2.4	2.6
1"	25	3.4	3.5		3.6	3.8
1.1/4"	30	3.9	4.0		4.1	4.4
1.1/2"	40	5.4	5.5		5.8	6.1
2"	50	9.8	10.0		10.1	11.1
2.1/2"	60	13.7	13.9		14.0	15.5
3	80	11.6	11.9		13.1	14
4"	100	19.8	20.0		22.1	23.2
5"	125	32.0	32.5		36.5	37.1
6"	150	41.2	41.7		47.4	49.3
8"	200	71.0	71.0		82.5	84
10"	250	100	101		123	123
12"	300	133	134		174	163
14"	350	152	154		206	186
16"	400	184	186		259	224
18"	450	258	260		367	300
20"	500	317	320		463	373
24"	600	608	611		875	





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